

FIG. 1

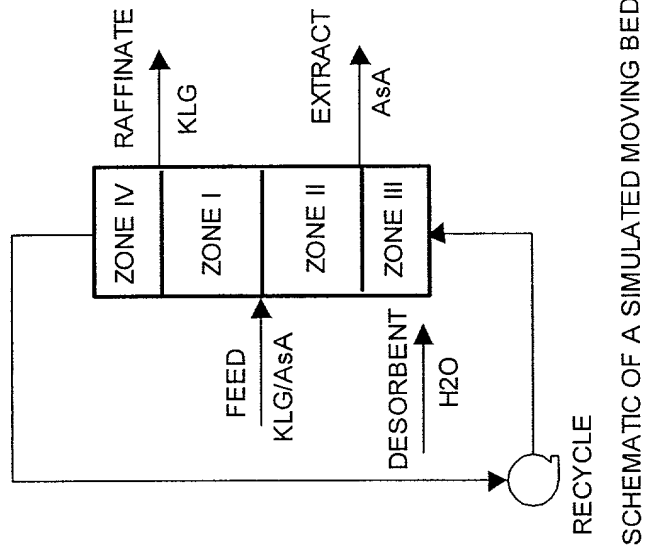


FIG. 2

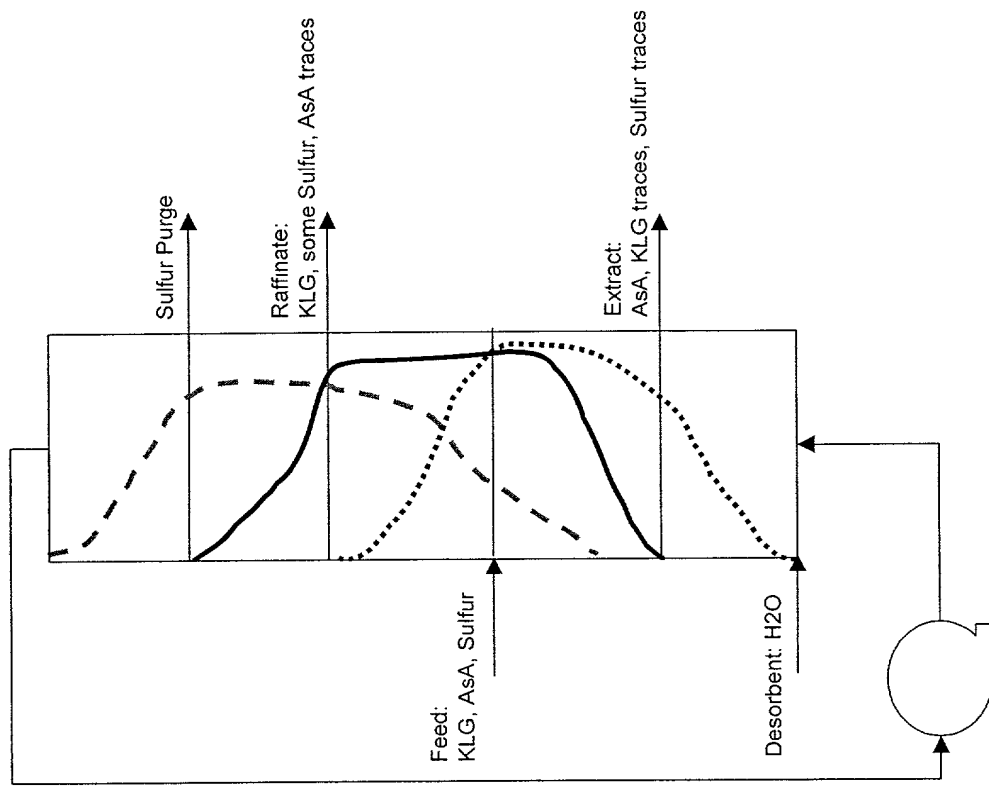


FIG. 3

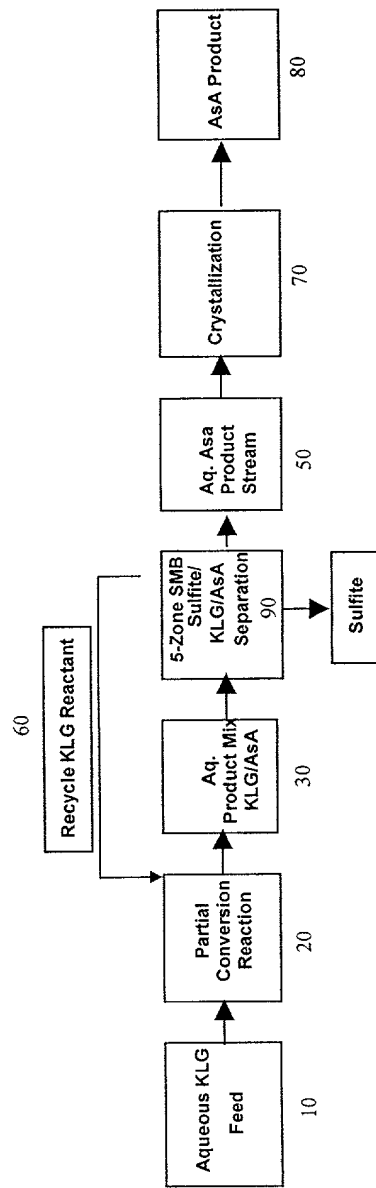


FIG. 4

Five-zone SMB for sulfur removal

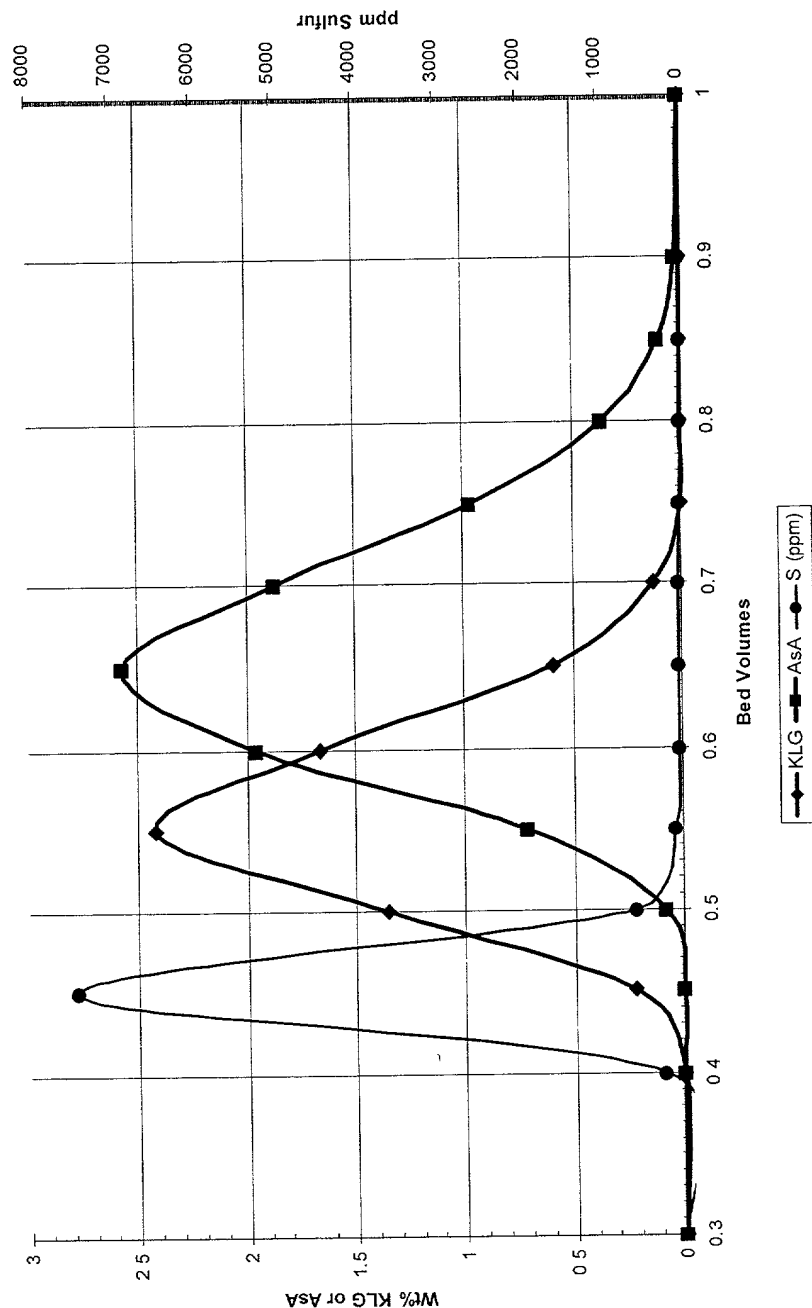


FIG. 5

FIG. 6

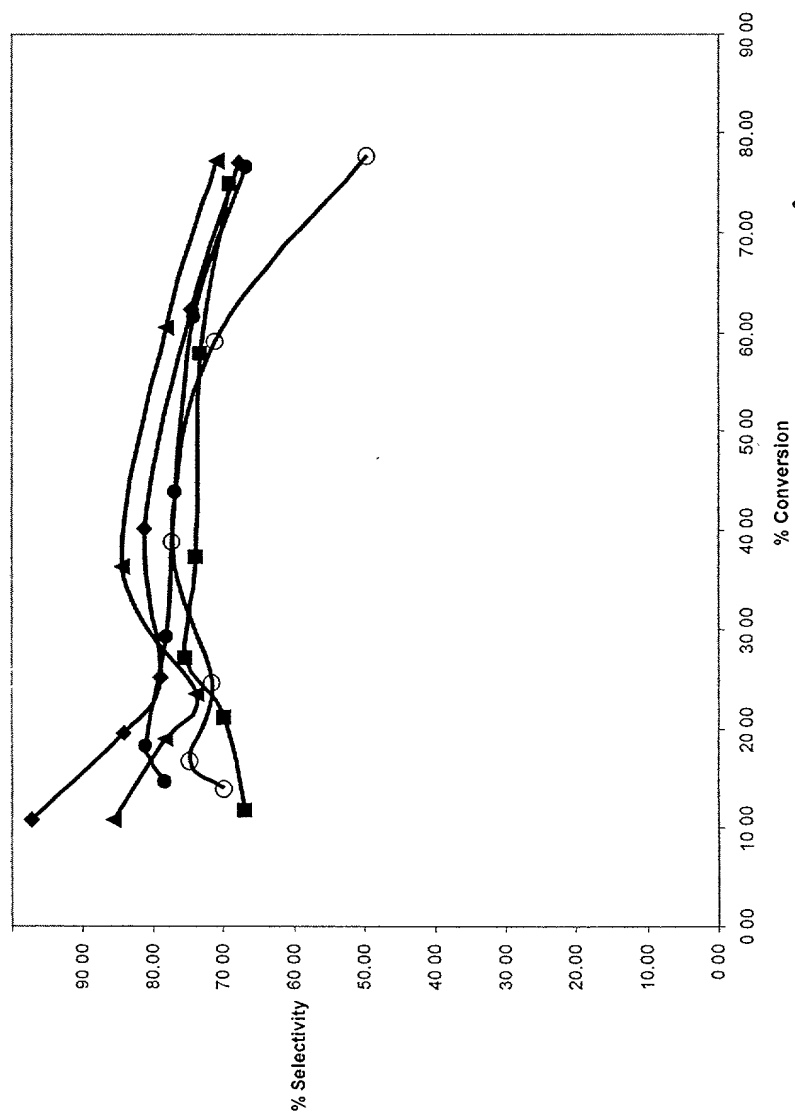
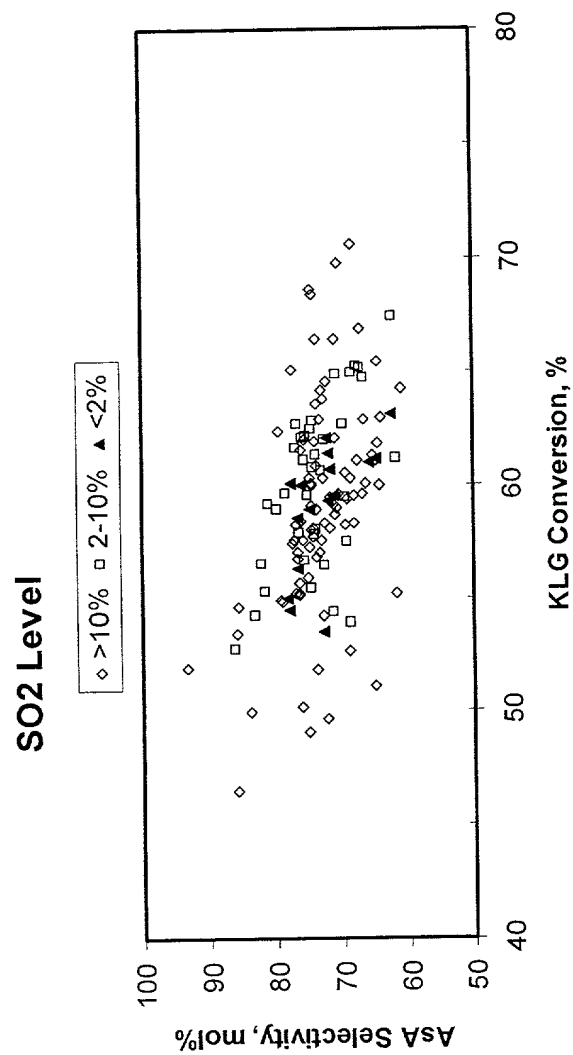


FIG. 7



**FIG. 8**



# SMB Purities and Recoveries (3-point moving averages)

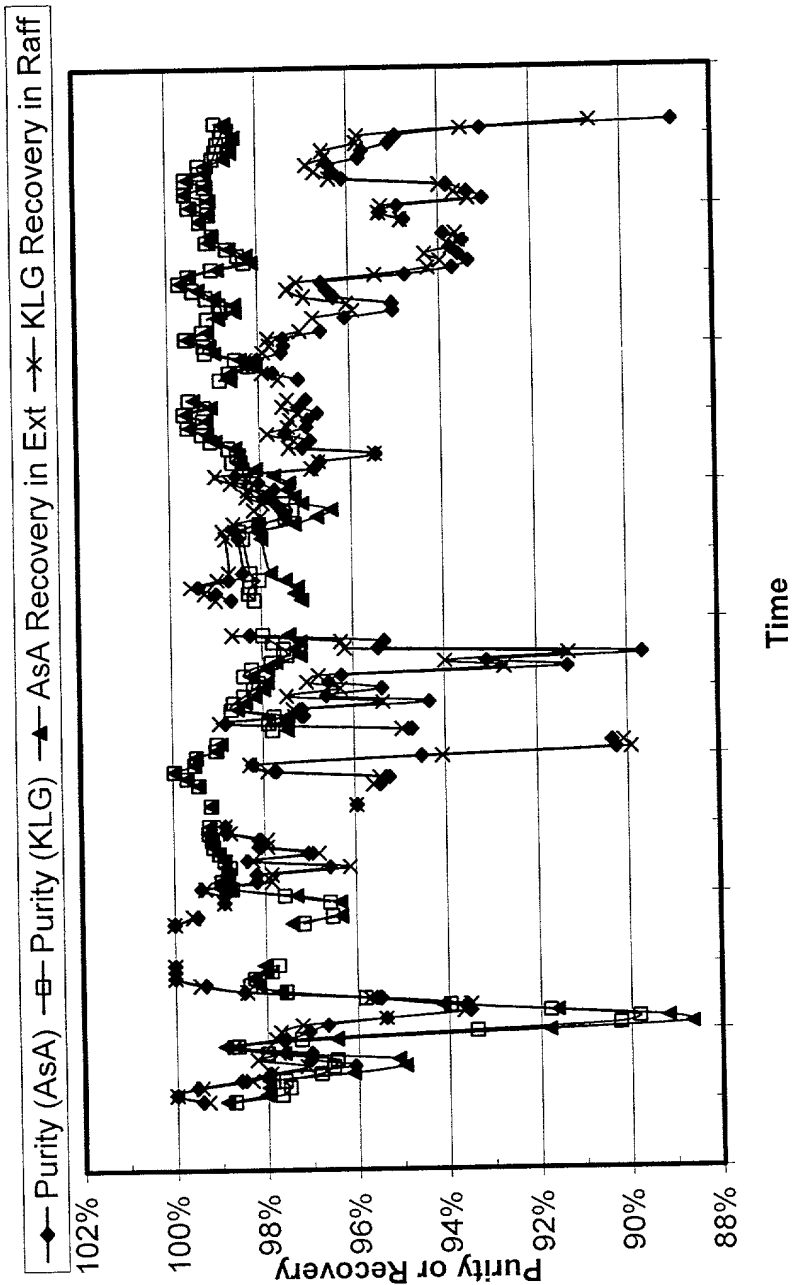


FIG. 9